

TECHNICAL FEATURES	
Panel height	8 (12)** ÷ 60 mm
Thickness strips edges	0,3 ÷ 6 mm
Thickness coil edges	0,3 ÷ 3 mm
Feeding speed	10 m/min
Max. section of edges coil	135 mm ²
Max. coil diameter	780 mm
Exceeding material to the panel thickness	2+2 mm
Min. Panel width (with length of at least 210 mm)	90 mm
Min. Panel length (with width at least 100 mm)	140 mm
Min. length of edge in coil	180 mm
Min. length of edge in strips	220 mm
Pitch between two panels	600 mm
Opening for panel support roller	500 mm
Height working panel	900 mm
Pre-milling unit TR-K	
Max. removal	60 mm ²
Max. thickness removal	3 mm
Standard panel height	8 ÷ 45 mm
Panel height with tools H= 64 mm (Opt.)	60 mm
Motor power	1,5 kW
Tools diameter	100 mm
Tools height	49 mm (64 mm opt)
Tools rotation speed	9.000 rpm
Gluing unit GP/200	
Installed power	3 kW
Pressure roller	1+2
Glue pot capacity	1,5 Kg
Heating time	12 min
End trimming unit IK/200	
Motor power	0,2 kW
Blade rotation speed	12.000 g/min
Manual inclination	0 ÷ 15°
Trimming unit TT/KI	
Motor power	0,3 (0,55)* kW
Cutters rotation speed	12.000 g/min
Edge exceeding compared to panel thickness	2+2
Min. panel thickness with radius	12 mm
Vertical/frontal copying devices	disk/disk
Tool radius	2 mm
Rounding unit A/1	
Panel thickness	10 ÷ 45 mm
Min. panel length	280 mm
Panel picht	750 mm
Vertical/frontal copying devices	pad/pad
Motor power	0,35 kW
Tools rotation speed	12.000 g/min
Tool radius	1 mm
Edge scraping unit SCR/K	
Cutters with curved radius	2 mm
Vertical/frontal copying devices	disk/disk
Min. panel thickness	12 mm

Brushing unit **BF/κ (option)**

Rotation speed	1.400 rpm
Motor power	0,13 kW